



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-702-341
Job Sheet 197811



Part No: D412-702-341

Job Qty: 1 pcs

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 13 Men



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/17/19

Job Tracking No:

Due Date: 8/30/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV A IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

DAS
21
9-89

DAS
35
9-89

*Chgox
see attachment*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
105	Packaging 1 - Pick Kit	1 pcs	✓	8/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							✓ Packaging 1 - 3	DAS 74 9-89	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
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							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	QC 4	1 pcs		8/30/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S222885



Part: D412-702-341

Job No: 197811

Serial No/Batch: S222885

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-7 Issue 3, FAA STC SR01997N

Plex 7/17/19 8:03 AM Dart.Renwick.Jennife

120 Packaging 3-1 - Stock - B4B 1 pcs	8/30/19	0.00 0.00	QC 4 - 72	
			QC 4 - 74	DAS
			QC 4 - 75	76
			Packaging 3 - 1 - B4B	9-89
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	DAS
			Packaging 3 - 25 - B4B	78
			Packaging 3 - 26 - B4B	9-89
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	DAS
			Packaging 3 - 36 - B4B	21
125 DC - 1 - B4B 1 pcs	8/30/19	0.00 0.00	DC - 1 - B4B	9-89 OCT 1 1 2019
			DC - 2 - B4B	
130 QC 21 - FG 1 pcs	8/30/19	0.00 0.00	QC 21 - FG - 21	DAS
			QC 21 - FG - 70	21
			QC 21 - SA - 53	9-89 OCT 2 1 2019
Part Op 105 - (pick-kit) Descriptions: 110 - (QC4- 100% inspect kits for completeness) 120 - (Identify as per drawing and stock location) 125 - (document control) 130 - (QC21- Final Inspection - Work Order Release)				

[Handwritten signature]
 FG012

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	344562
AN4-16A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5180311
AN4-25A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5054450
AN4-27A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	8056388
AN4-44A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5056343
CR3212-4-4	Cherry Rivet	24 Ea (24 ea)	105-Packaging 1 - Pick Kit	5163232
D3542-1	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5180465
D3571-1	Guide	7 pcs (7 ea) ✓	105-Packaging 1 - Pick Kit	5181740X6 S 24185(XL) ✓
D3571-3	Guide	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	3202035
D3572-041	Guide	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5040018
D3578-041	Doubler	12 pcs (12 ea)	105-Packaging 1 - Pick Kit	3202049
D3610-041	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5122309
D3618-1	Cap	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5019119
D3761-1-041	Hook & Loop Strip	9 pcs (9 ea)	105-Packaging 1 - Pick Kit	5194642
D412-702-059	Grommet	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5081432
D412-702-301	Harness Assembly	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5206199
D412-702-303	Harness Assembly	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5140439X1 5206241X10A
D412-702-305	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5140441
D412-702-307	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5146496
D412-702-309	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5007161
D412-702-311	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5122015
D412-702-313	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5122754 ✓
D412-702-315	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5122754
D412-702-317	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5213401
D412-702-321	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5127911
D412-702-323	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5206330
MS21042L4	Nut	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	5123439
MS24693-S274	Screw	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5124630
MS24694-S56	Screw	3 Ea (3 ea)	105-Packaging 1 - Pick Kit	5123751-30 X1 5104457X2
MS24694-S58	Screw	10 Ea (10 ea)	105-Packaging 1 - Pick Kit	5044520
MS24694-S60	Screw	1 Ea (1 ea)	105-Packaging 1 - Pick Kit	5125046
NAS1149D0416J	Washer	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5125111
NAS1149D0463J	Washer	26 Ea (26 ea)	105-Packaging 1 - Pick Kit	5206969

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-10A	4	166	0
	AN4-16A	2	1,146	0
	AN4-25A	4	93	0
	AN4-27A	4	14	0
	AN4-44A	2	17	0
	CR3212-4-4	24	200	0
	D3542-1	2	16	0
	D3571-1	7	6	0
	D3571-3	2	8	0
	D3572-041	2	3	0
	D3578-041	12	42	0
	D3610-041	2	12	0
	D3618-1	2	88	0
	D3761-1-041	9	10	0
	D412-702-059	1	3	0
	D412-702-301	2	0	0
	D412-702-303	2	2	0
	D412-702-305	1	2	0
	D412-702-307	1	2	0
	D412-702-309	1	2	0
	D412-702-311	1	1	0
	D412-702-313	1	0	0
	D412-702-315	1	3	0
	D412-702-317	1	2	0
	D412-702-321	1	1	0
	D412-702-323	1	1	0
	MS21042L4	12	3,020	0
	MS24693-S274	2	106	0
	MS24694-S56	3	75	0
	MS24694-S58	10	76	0
	MS24694-S60	1	87	0
	NAS1149D0416J	4	1,859	0
	NAS1149D0463J	26	4,300	0

Part Specifications				
Specifications could not be found.				

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1			1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW

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Revision: B

Date: 17.06.22

Change Record

Part Number D412-702-341

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Description 13 MAN SHOULDER HARNESS, 3 POINT

[illegible]